SCANNING ELECTRON MICROSCOPY

Scanning Electron Microscopy is a well-established technique for the examination of solids at magnifications from 10x to 300,000x with spatial resolution as high as 4 nm and with excellent depth of field. When equipped with an X-ray Energy Dispersive Spectrometer, a Scanning Electron Microscope becomes an excellent micro-chemical analysis tool.

In a Scanning Electron Microscope an electron beam is focused onto a fine spot and scanned across the specimen in a TV-like raster by the action of scanning coils. A number of interactions occur when the primary electron beam strikes the specimen surface. The interactions of most common interest are:

- 1. Generation of secondary electrons
- 2. Back scattered primary electrons
- 3. X-ray emission

The first two interactions produce images of the specimen. Secondary electrons yield contrast based on morphology and backscatter electrons yield contrast based on atomic number. X-rays are used for micro-chemical analysis (MCA). The MCA equipment used permits simultaneous detection of all elements present with atomic numbers between Z=4 (B) and Z=99 (Es) with a minimum detectable limit of about 1 %. The combination of scanning and MCA can be used to produce x-ray maps that show the physical location/distribution of elements in the sample with a spatial resolution of $1.0 \, \mu m$.

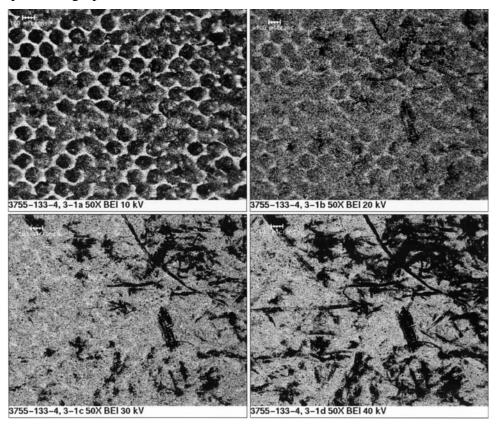
The uses of the SEM/MCA are many and varied.

- 1. Steel inclusion chemistry
- 2. Particle morphology, size, and, agglomeration and morphology
- 3. Failure analysis
- 4. Filler distribution in paper and polymers
- 5. Fiber Coverage
- 6. Surface structure and morphology
- 7. Stereo Imaging
- 8. Image Analysis

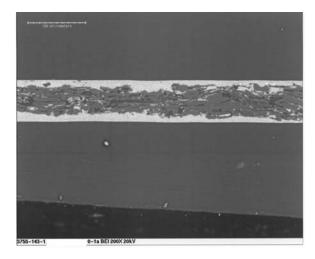
Sample size: 1mg fine powders; ½ sheet of paper; small bulk samples approximately 25 mm x 25 mm x 1 mm thick

Turnaround: Typically 2 weeks but can vary with the number of samples submitted and other priority samples in the queue.

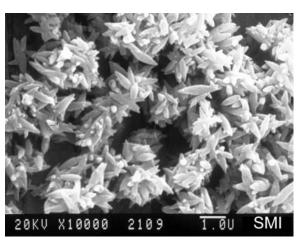
Some example micrographs:



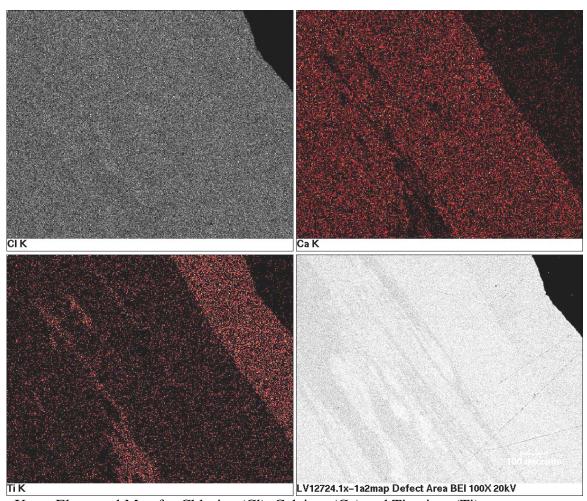
SEM surface BEI of printed paper at different kV. All images are from the same area.



SEM Cross-sectional BEI of coated paper



ALBACAR ® HO PCC



X-ray Elemental Map for Chlorine (Cl), Calcium (Ca) and Titanium (Ti) in PVC

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