- 1. Construction sequence and method of forming the panels.
- 2. Details of additional reinforcement provided at lifting and support locations.
- 3. Method and equipment used to support the panels during storage, transporting, and erection.
- 4. Erection sequence, including the method of lifting the panels, placing and adjusting the panels to proper alignment and grade, and supporting the panels during bolting, grouting, and backfilling operations.

The Contractor shall not begin noise barrier wall construction activities, including access construction and precast concrete panel fabrication, until receiving the Engineer's approval of all appropriate and applicable submittals.

6-12.3(2) Work Access and Site Preparation

The Contractor shall construct Work access in accordance with the Work access plan as approved by the Engineer. The construction access roads shall minimize disturbance to the existing vegetation, especially trees. Only trees and shrubs in direct conflict with the approved construction access road alignment shall be removed. Only 1 access road into the noise barrier wall from the main Roadway and 1 access road from the noise barrier wall to the main Roadway shall be constructed at each noise barrier wall.

Existing vegetation that has been identified by the Engineer shall be protected in accordance with Sections 1-07.16 and 2-01, and the Special Provisions.

6-12.3(3) Shaft Construction

The Contractor shall excavate and construct the shafts in accordance with the shaft construction plan as approved by the Engineer.

The shafts shall be excavated to the required depth as shown in the Plans. The excavation shall be completed in a continuous operation using equipment capable of excavating through the type of material expected to be encountered.

If the shaft excavation is stopped, the Contractor shall secure the shaft by installing a safety cover over the opening. The Contractor shall ensure the safety of the shaft and surrounding soil and the stability of the side walls. A temporary casing, slurry, or other methods approved by the Engineer shall be used as necessary to ensure such safety and stability.

When caving conditions are encountered, the Contractor shall stop further excavation until implementing the method to prevent ground caving as specified in the shaft construction plan approved by the Engineer.

When obstructions are encountered, the Contractor shall notify the Engineer promptly. An obstruction is defined as a specific object (including, but not limited to, boulders, logs, and man made objects) encountered during the shaft excavation operation, which prevents or hinders the advance of the shaft excavation. When efforts to advance past the obstruction to the design shaft tip elevation result in the rate of advance of the shaft drilling equipment being is significantly reduced relative to the rate of advance for the rest of the shaft excavation, then the Contractor shall remove the obstruction under the provisions of Section 6-12.5 as supplemented in the Special Provisions. The method of removal of such obstructions, and the continuation of excavation shall be as proposed by the Contractor and approved by the Engineer.

The Contractor shall use appropriate means to clean the bottom of the excavation of all shafts. No more than 2-inches of loose or disturbed material shall be present at the bottom of the shaft just prior to beginning concrete placement.

The Contractor shall not begin placing steel reinforcing bars and concrete in the shaft until receiving the Engineer's approval of the shaft excavation.