SAFETY DATA SHEET

1. Identification

Product identifier **COREFLEX® 60**

Other means of identification Not available.

Recommended use Not available.

Recommended restrictions Workers (and your customers or users in the case of resale) should be informed of the potential presence of respirable dust and respirable crystalline silica as well as their potential hazards. Appropriate training in the proper use and handling of this material should be provided as required under applicable regulations.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name CETCO

Address 2870 Forbs Avenue
Hoffman Estates, IL 60192
United States

Telephone General Information 800 527-9948

Website http://www.cetco.com/

E-mail safety.data@amcol.com

Emergency phone number .

Americas 1.866.519.4752 (US, Canada, Mexico) 1 760 476 3962

2. Hazard(s) identification

Physical hazards Not classified.

Health hazards Not classified.

Environmental hazards Not classified.

OSHA defined hazards Not classified.

Label elements

Hazard symbol None.

Signal word None.

Hazard statement The mixture does not meet the criteria for classification.

Prevention Wash thoroughly after handling.

Response Wash hands after handling.

Storage Store away from incompatible materials.

Disposal Dispose of contents/container to.

Hazard(s) not otherwise classified (HNOC) None known.

Supplemental information Not applicable.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
POLYVINYLCHLORIDE		9002-86-2	24.9999999999
ACRYLIC RESIN		9003-01-4	6.5
Other components below reportable levels			68.4999999998

Impurities

Chemical name	CAS number	%
QUARTZ	14808-60-7	

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret. The manufacturer lists no ingredients as hazardous according to OSHA 29 CFR 1910.1200. No dangerous ingredients according to Directive 2001/58/EC

Composition comments Occupational Exposure Limits for impurities are listed in Section 8. This product contains naturally occurring crystalline silica (not listed in Annex I of Directive 67/548/EEC) in quantities less than 1%.

4. First-aid measures

Inhalation Remove to fresh air. If not breathing, give artificial respiration or give oxygen by trained personnel. Get medical attention, if needed.

Skin contact Get medical attention if irritation develops or persists. No special measures required.

Eye contact Flush eyes immediately with large amounts of water. If irritation persists get medical attention.

Ingestion If ingestion of a large amount does occur, seek medical attention. No special measures required.

Most important symptoms/effects, acute and delayed Direct contact with eyes may cause temporary irritation.

Indication of immediate medical attention and special treatment needed Provide general supportive measures and treat symptomatically.

General information Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media Water fog. Foam. Dry chemical powder. Dry chemical, CO2, water spray or regular foam. Carbon dioxide (CO2). Use any media suitable for the surrounding fires.

Unsuitable extinguishing media None known.

Specific hazards arising from the chemical During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters Material can be slippery when wet.

Fire-fighting equipment/instructions In the event of fire, cool tanks with water spray.

Specific methods Cool containers exposed to flames with water until well after the fire is out.

General fire hazards Not a fire hazard. No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Material can be slippery when wet. Wear a dust mask if dust is generated above exposure limits. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up This product is miscible in water. Stop the flow of material, if this is without risk. Collect dust or particulates using a vacuum cleaner with a HEPA filter. Avoid the generation of dusts during clean-up. Following product recovery, flush area with water. For waste disposal, see section 13 of the SDS. Reduce airborne dust and prevent scattering by moistening with water.

Environmental precautions No special environmental precautions required.

7. Handling and storage

Precautions for safe handling Keep formation of airborne dusts to a minimum. Provide appropriate exhaust ventilation at places where dust is formed. Avoid prolonged exposure. In case of insufficient ventilation, wear suitable respiratory equipment.

Conditions for safe storage, including any incompatibilities No special restrictions on storage with other products. Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS). Guard against dust accumulation of this material. Keep in a cool, well-ventilated place.

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Components	Type	Value
POLYVINYLCHLORIDE (CAS 9002-86-2)	STEL	5 ppm
	TWA	1 ppm

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Impurities	Type	Value	Form
INERT OR NUISANCE DUSTS (CAS SEQ250)	PEL	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.

US. OSHA Table Z-3 (29 CFR 1910.1000)

Impurities	Type	Value	Form
INERT OR NUISANCE DUSTS (CAS SEQ250)	TWA	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
		50 millions of particle	Total dust.
		15 millions of particle	Respirable fraction.
QUARTZ (CAS 14808-60-7)	TWA	0.3 mg/m3	Total dust.
		0.1 mg/m3	Respirable.
		2.4 millions of particle	Respirable.

US. ACGIH Threshold Limit Values

Components	Type	Value	Form
POLYVINYLCHLORIDE (CAS 9002-86-2)	TWA	1 mg/m3	Respirable fraction.

Impurities	Type	Value	Form
INERT OR NUISANCE DUSTS (CAS SEQ250)	TWA	3 mg/m3	Respirable particles.
		10 mg/m3	Inhalable particles.
QUARTZ (CAS 14808-60-7)	TWA	0.025 mg/m3	Respirable fraction.

US. NIOSH: Pocket Guide to Chemical Hazards

Impurities	Type	Value	Form
QUARTZ (CAS 14808-60-7)	TWA	0.05 mg/m3	Respirable dust.

Biological limit values No biological exposure limits noted for the ingredient(s).

Exposure guidelines Some of the components of this product are hazardous in the respirable form. However, because of the physical nature of this product, dust generation is not expected.

Appropriate engineering controls If material is ground, cut, or used in any operation which may generate dusts, use appropriate local exhaust ventilation to keep exposures below the recommended exposure limits. If engineering measures are not sufficient to maintain concentrations of dust particulates below the OEL, suitable respiratory protection must be worn.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear dust goggles. Avoid contact with eyes. Eye wash fountain is recommended.

Hand protection For prolonged or repeated skin contact use suitable protective gloves.

Other No special protective equipment required.

Respiratory protection Use a particulate filter respirator for particulate concentrations exceeding the Occupational Exposure Limit.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations Use good industrial hygiene practices in handling this material.

9. Physical and chemical properties

Appearance The product consists of bentonite granules between geotextile layers

Physical state Solid.

Form Solid.

Color Not available.

Odor Not available.

Odor threshold Not available.

pH 7 - 11
7 - 11

Melting point/freezing point Not available.

Initial boiling point and boiling range Not available.

Flash point	Non-flammable
Evaporation rate	Not available.
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	Non-explosive
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	0 hPa estimated
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Negligible
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Density	1.41 g/cm3 estimated 1.41 g/cm3 estimated
Percent volatile	0 % estimated
Specific gravity	1.41 estimated 1.41 estimated

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Stable at normal conditions.
Possibility of hazardous reactions	Will not occur.
Conditions to avoid	None known. Contact with incompatible materials.
Incompatible materials	None known.
Hazardous decomposition products	Hydrogen bromide. None known.

11. Toxicological information

Information on likely routes of exposure

Ingestion	Expected to be a low ingestion hazard.
Inhalation	Prolonged inhalation may be harmful.
Skin contact	Not available.
Eye contact	Direct contact with eyes may cause temporary irritation.
Symptoms related to the physical, chemical and toxicological characteristics	Direct contact with eyes may cause temporary irritation.

Information on toxicological effects

Acute toxicity

Components	Species	Test Results
ACRYLIC RESIN (CAS 9003-01-4)		
Acute		
Oral		
LD50	Rat	2500 mg/kg

Impurities	Species	Test Results
QUARTZ (CAS 14808-60-7)		
Acute		
Oral		
LD50	Rat	500 mg/kg

* Estimates for product may be based on additional component data not shown.

Skin corrosion/irritation Prolonged skin contact may cause temporary irritation.

Serious eye damage/eye irritation Mild irritant to eyes (according to the modified Kay & Calandra criteria) Mild irritant to eyes (according to the modified Kay & Calandra criteria)

Respiratory or skin sensitization

Respiratory sensitization Not available.

Skin sensitization According to the classification criteria of the European Union, the product is not considered as being a skin irritant.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity In June 2003, SCOEL (the EU Scientific Committee on Occupational Exposure Limits) concluded that the main effect in humans of the inhalation of respirable crystalline silica dust is silicosis. "There is sufficient information to conclude that the relative risk of lung cancer is increased in persons with silicosis (and, apparently, not in employees without silicosis exposed to silica dust in quarries and in the ceramic industry). Therefore, preventing the onset of silicosis will also reduce the cancer risk..." (SCOEL SUM Doc 94-final, June 2003) According to the current state of the art, worker protection against silicosis can be consistently assured by respecting the existing regulatory occupational exposure limits. Occupational exposure to respirable dust and respirable crystalline silica should be monitored and controlled.

IARC Monographs. Overall Evaluation of Carcinogenicity

ACRYLIC RESIN (CAS 9003-01-4)	3 Not classifiable as to carcinogenicity to humans.
POLYVINYLCHLORIDE (CAS 9002-86-2)	3 Not classifiable as to carcinogenicity to humans.
QUARTZ (CAS 14808-60-7)	1 Carcinogenic to humans.

US. National Toxicology Program (NTP) Report on Carcinogens

QUARTZ (CAS 14808-60-7)	Known To Be Human Carcinogen.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

POLYVINYLCHLORIDE (CAS 9002-86-2)	Cancer

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure Not classified.

Specific target organ toxicity - repeated exposure Not classified.

Aspiration hazard Not available.

Chronic effects In 1997, IARC (the International Agency for Research on Cancer) concluded that crystalline silica inhaled from occupational sources can cause lung cancer in humans. However in making the overall evaluation, IARC noted that "carcinogenicity was not detected in all industrial circumstances studied. Carcinogenicity may be dependent on inherent characteristics of the crystalline silica or on external factors affecting its biological activity or distribution of its polymorphs." (IARC Monographs on the evaluation of the carcinogenic risks of chemicals to humans, Silica, silicates dust and organic fibres, 1997, Vol. 68, IARC, Lyon, France.)

In June 2003, SCOEL (the EU Scientific Committee on Occupational Exposure Limits) concluded that the main effect in humans of the inhalation of respirable crystalline silica dust is silicosis. "There is sufficient information to conclude that the relative risk of lung cancer is increased in persons with silicosis (and, apparently, not in employees without silicosis exposed to silica dust in quarries and in the ceramic industry). Therefore, preventing the onset of silicosis will also reduce the cancer risk..." (SCOEL SUM Doc 94-final, June 2003)

According to the current state of the art, worker protection against silicosis can be consistently assured by respecting the existing regulatory occupational exposure limits. Prolonged inhalation may be harmful. Some of the components of this product are hazardous in the respirable form. However, because of the physical nature of this product, dust generation is not expected.

Occupational exposure to nuisance dust (total and respirable) and respirable crystalline silica should be monitored and controlled.

12. Ecological information

Ecotoxicity This material is not expected to be harmful to aquatic life.

Components		Species	Test Results
ACRYLIC RESIN (CAS 9003-01-4)			
Fish	LC50	Fish	580 mg/L, 96 Hours

* Estimates for product may be based on additional component data not shown.

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential No data available.

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose in accordance with all applicable regulations. Material should be recycled if possible.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not available.

15. Regulatory information

US federal regulations OSHA Process Safety Standard: This material is not known to be hazardous by the OSHA Highly Hazardous Process Safety Standard, 29 CFR 1910.119.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

POLYVINYLCHLORIDE (CAS 9002-86-2)	Cancer
	Central nervous system
	Liver
	Blood
	Flammability

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories Immediate Hazard - No
Delayed Hazard - No
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance Yes

SARA 311/312 Hazardous chemical Yes

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

US state regulations WARNING: This product contains a chemical known to the State of California to cause cancer.

US - Pennsylvania RTK - Hazardous Substances: Listed substance

QUARTZ (CAS 14808-60-7)

US. Massachusetts RTK - Substance List

QUARTZ (CAS 14808-60-7)

US. New Jersey Worker and Community Right-to-Know Act

POLYVINYLCHLORIDE (CAS 9002-86-2) 500 lbs

US. Rhode Island RTK

Not regulated.

US. California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

US - California Proposition 65 - CRT: Listed date/Carcinogenic substance

QUARTZ (CAS 14808-60-7) Listed: October 1, 1988

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	No
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	No
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	No

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 02-May-2014

Revision date 02-May-2014

Version # 10

Further information This safety datasheet only contains information relating to safety and does not replace any product information or product specification.

NFPA ratings

Disclaimer

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