

SOLUTIONS FOR WORLDWIDE MINING APPLICATIONS





MINING APPLICATION

BENTOMAT® THE GLOBAL STANDARD FOR GEOSYNTHETIC CLAY LINERS

1 + + + + + = T



from the subgrade.

APPLICATIONS

- Impoundments
- Leach Pads
- Capping

A geosynthetic clay liner (GCL) is an engineered hydraulic barrier consisting of high-swelling clay bonded to a geosynthetic material or encapsulated between layers of geosynthetic materials that is mass-produced under controlled factory conditions producing a thin, composite barrier of uniform quality that exceeds the performance of conventional compacted clay barriers.

Through our proprietary, high-density needlepunching technology, CETCO encapsulates high-quality bentonite, or our patented polymer-modified bentonites, between geotextiles to produce GCLs with industry-leading shear strength performance meeting the slope stability demands commonly found in mining applications.



CETCO BENTOMAT®

Sodium bentonite-based GCLs provide an excellent hydraulic barrier in applications where leachate in direct contact with the GCL is relatively non-aggressive, or in composite lining applications where the GCL is overlain by a thermally welded geomembrane and hydrates from uptake of innocuous moisture

RESISTEX[®] **THE SOLUTION** FOR CHEMICALLY **AGGRESSIVE MINING AND MINE WASTE STORAGE**

CETCO RESISTEX®

Polymer-modified bentonite GCLs are engineered to provide the highest level of chemical compatibility for hydraulic barrier performance in extremely aggressive leachate environments.

Our RESISTEX® family of GCLs offer compatibility with a wide range of pH, electrical conductivity, and ionic strengths that are common to mining liquids. CETCO recommends project-specific compatibility testing for the proper selection from the RESISTEX® family of GCLs.

APPLICATIONS

- Bauxite Residual Storage
- Evaporation/Retention Basins
- Leach Pads
- Capping



at GeoME 2015.

in Ras Al Khair, Saudi Arabia.







CETCO RESISTEX® won the award for "Best Geosynthetics Innovation and Technology"

CETCO developed a membrane-laminated RESISTEX[®] GCL for the containment of caustic liquor from the bauxite refining process at the ALCOA-Ma'aden integrated aluminum project SOLUTIONS FOR WORLDWIDE MINING APPLICATIONS

SINGLE DEPLOYMENT **COMPOSITE LINER SOLUTION**



CETCO C-GARD

is an innovative geosynthetic composite for applications where protection and cushioning to prevent puncture and other damage to the primary geosynthetic liner system is needed. In comparison to ordinary nonwoven geotextiles, CETCO C-GARD offers superior protection, and lays flat when deployed for intimate contact with the primary liner. It is an ideal solution for superior protection of the primary geosynthetic liner system for mining leach pads.



CETCO has long sought a variety of ways to be environmentally responsible. For example CETCO C-GARD production recycles rubber. Old rubber is among the largest and most problematic source of waste, due to the large volumes produced and durability.





UNMATCHED FLEXIBILITY TO CUSTOMIZE OUR GCLS TO FIT THE NEEDS OF OUR CUSTOMERS

APPLICATIONS

- Bauxite Residual Storage
- Evaporation/Retention Basins
- Leach Pads
- Secondary Containment
- Capping

CETCO Composite Laminates offer either smooth membrane laminate (CL) or textured membrane laminate (CLT) bonded to a core of BENTOMAT® or RESISTEX®, as appropriate for project-specific compatibility, to provide composite liner performance in a single product deployment. CETCO uses polyethylene membrane laminates produced via either blown-film or calendar processes, and conforming to the requirements of industry-recognized standards.



Carrier Geotextile: nonwoven or woven, mass per unit area, mechanical properties, durability.

Optional Woven Scrim Reinforcement: combined with a nonwoven carrier geotextile as needed to achieve project-specific mechanical properties or dimensional stability.

Needlepunching: as needed to achieve project-specific performance.

Clay: sodium bentonite or our proprietary polymer-modified bentonite.

Nonwoven Cap Geotextile: mass per unit area, mechanical properties, durability.

Polyethylene Membrane Laminate: thickness, mechanical properties, smooth or textured, durability; governing standard.

PROVIDING INSIGHT, HELPING YOU SUCCEED

RESEARCH AND DEVELOPMENT

The CETCO commitment to innovation has led to new industry-leading products and solutions. Our international team of clay mineralogists, chemists and polymer scientists, transform ordinary minerals into extraordinary technologies. Our multidisciplinary research and development team creates new products to support our customers' needs. Our growing portfolio of patents demonstrates our commitment to technological innovation across the markets that we serve.

CETCO ENVIRONMENTAL AND WASTE WATER PRODUCTS VARIED TECHNOLOGIES APPLICABLE TO ACTIVE MINING, REMEDIATION AND CLOSURE





WASTE/WATER

CONTAINMENT

Industrial waste

containment

SOLIDIFICATION/ STABILIZATION

TYPICAL APPLICATIONS

- Soil stabilization/
- solidification
- Dredging waste
- stabilization
- Low level radioactive waste
- MSW containmentWater containment

TYPICAL APPLICATIONS

WASTEWATER TREATMENT PRODUCTS





TECHNICAL SUPPORT

Our experience and application knowledge provide you insight into project design.

In addition to offering high quality products, CETCO provides unparalleled technical support. Our multi-disciplinary technical staff are recognized subject matter experts, fluent in our products and technologies with application experience throughout the world. We are here to provide solutions for your project challenges. Contact your local CETCO technical sales manager about any of our environmental products for your next project.

OUR STANDARDS. YOUR PEACE OF MIND.









SEDIMENT REMEDIATION

• Mining waste containment

TYPICAL APPLICATIONS

- Permeable reactive barriers
- Sediment capping
- Slurry walls
- Collection trenches

VAPOR MITIGATION SYSTEMS

TYPICAL APPLICATIONS

- Under-slab vapor intrusion
- Subterranean vapor intrusion
- Methane barriers

FLOCCULANT TECHNOLOGIES

TYPICAL TREATMENT APPLICATIONS

- Emulsified Oils
- Heavy Metals
- Suspended Solids



www.cetco.com

OUR STANDARDS. YOUR PEACE OF MIND.

